

Date: Tuesday, 9/26/2007 3:31:54 PM
User: Kim Johnston

Process Sheet

27

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VERTICAL REFERENCE DOOR 212/412		
Job Number	: 33184			Part Number	: D412711011	
Estimate Number	: 10887			Drawing Number	: N/A	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 6/26/2007			Drawing Revision	: N/A	
Prsh Rev.	: NC			Material	: N/A	
First Issue	: N/A			Due Date	: 7/5/2007	
Previous Run	: 32708			Qty:	1 Um: Each	
Written By	:					
Checked & Approved By	: <u>27</u> 07.06.27					
Comment	: Est Rev.A 04.09.29 New issue KJ/JLM					

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Photocopy bluefiles and create labels per PPP D412-711-011 CHG001		
2.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412711041 	Vertical Ref. Door Assy 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-711-041 Vertical Reference Door <u>w/o 43894 Eagle</u>		
4.0	D412711111 	Wiring Harness, 212/412 
Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-711-111 Wiring Harness, 212/412 <u>w/o 43667. Eagle</u>		
5.0	EA2046915412 	Instrument Panel, 412 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 EA20469-15-412 Instrument Panel, 212/412 <u>w/o 43231 Eagle</u>		

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Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: VERTICAL REFERENCE DOOR 212/412		
Job Number	33194			Part Number	: D412711011		
Estimate Number	10887			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	6/26/2007	S.O. No.	:	Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	:	/ /	Type	PURCHASED PARTS			
Previous Run	32709			Due Date	: 7/5/2007		
Written By	:			Qty:	1		
Checked & Approved By	:			Um:	Each		
Comment	Est Rev:A 04.09.29			New issue	KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Photocopy bluefiles and create labels per PPP D412-711-011 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412711041	Vertical Ref. Door Assy 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-711-041 Vertical Reference Door _____		
4.0	D412711111	Wiring Harness, 212/412 
Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-711-111 Wiring Harness, 212/412 _____		
5.0	EA2046915412	Instrument Panel, 412 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 EA20469-15-412 Instrument Panel, 212/412 _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 33194

Part Number: D412711011

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



FAX

DATE: Aug.31. 2007
TIME: 1:25 PM
No. Pages (w/cover pg.): 3

TO: Linda - Purchasing Dept.
COMPANY: DART AEROSPACE

Phone: 1-613-632-5200
Fax: 1-613-632-1053

REMARKS: Urgent For your review Reply ASAP Please comment

Subject: VRD Eagle w/o 43894

DART PO. 3871

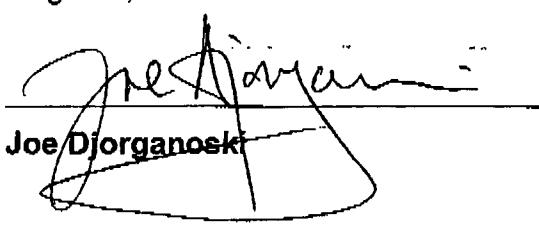
07/04/04

Hello Linda,

I have attached a paper work for two VRD.

Any questions please do not hesitate to contact me.

Regards,


Joe Djorganoski

*Joe -
please fill out the
following info's and fax
back ASAP
Linda*